

# Assessing Iran's Free Trade Zones for Solar Module Production

A Factual Analysis of Investment Conditions, Incentives, and Manufacturing Economics

**Content Partner: J. v. G. technology GmbH**

*Turnkey solar module production lines — since 1997*

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# Technical Overview: Solar Module Production in Iran's Free Trade Zones



Created as part of the PVKnowHow Knowledge Network



Prepared by J.v.G. Technology GmbH



European specialists in turnkey solar module production lines

# Key Project Data

**20yr**

## Tax Exemption

Full corporate tax exemption within Free Trade Zone frameworks

**100%**

## Foreign Ownership

Full foreign ownership of manufacturing entities permitted in FTZs

**4**

## Main FTZ Zones

Chabahar, Qeshm, Aras, Anzali — primary eligible zones

**Low**

## Electricity Cost

Industrial electricity tariffs significantly below European benchmarks

 Factory type: Export-oriented solar module production · Region: Iran Free Trade Zones · Source: PVKnowHow / J.v.G. Technology GmbH

# Why Iran Free Trade Zones? Strategic Context

## Structural Advantages

- Export-oriented manufacturing framework outside standard customs territory
- 100% foreign ownership legally permitted — no local partner required
- 20-year tax exemption on corporate income
- Import of capital equipment and raw materials duty-free for re-export production

## Manufacturing Economics

- Low industrial electricity cost — a key input for energy-intensive PV production
- Competitive land and facility costs compared to Southeast Asian FTZ alternatives
- Local labor availability at competitive wage levels
- Access to regional markets: Middle East, Central Asia, South Asia

# Overview of the Four Main Free Trade Zones

## Chabahar

- Deep-water port on the Gulf of Oman — direct ocean export access
- Closest Iranian FTZ to international shipping lanes
- Strategic for South Asia and East Africa trade routes

## Qeshm

- Largest island FTZ in the Persian Gulf
- Established industrial and logistics infrastructure
- Proximity to Strait of Hormuz — major global shipping corridor

## Aras

- Northern zone bordering Armenia, Azerbaijan, and Turkey
- Gateway to Caucasus and Central Asian markets
- Connected to regional rail and road infrastructure

## Anzali

- Caspian Sea port — access to Russia, Kazakhstan, Turkmenistan
- Part of the International North–South Transport Corridor (INSTC)
- Relevant for CIS and Eastern European export routes

# Export Logistics: Zone-to-Market Routing

- 1 — Production — Free Trade Zone Factory**
  - Modules manufactured within FTZ customs boundary
  - Zone status enables duty-free import of cells, glass, EVA, backsheet, and frames
- 2 — Port Loading — Zone-Integrated Logistics**
  - Chabahar and Qeshm offer direct port access from production site
  - Aras and Anzali connect to overland and Caspian multimodal corridors
- 3 — Certificate of Origin**
  - Modules produced in FTZ qualify for Iranian origin documentation
  - Trade agreement access depends on destination country bilateral arrangements
- 4 — Target Export Markets**
  - Primary: Middle East, South Asia (Pakistan, India via sea), East Africa
  - Secondary: CIS countries via Anzali/Aras corridors
- 5 — Payment and Trade Finance**
  - USD and barter-based trade mechanisms in use
  - Project-level escrow and letter-of-credit structures applied case by case

# Manufacturing Economics: Cost Structure Overview

Cost Factor	Iran FTZ Condition	Relevance
Industrial Electricity	Low tariff – well below EU/Southeast Asian levels	High – energy is ~8–12% of module OPEX
Labor Cost	Competitive; trained workforce available	Medium – automation reduces dependency
Land / Facility	FTZ land allocation at subsidized rates	Medium – reduces capex entry cost
Input Customs	Duty-free import for re-export production	High – cells and materials enter tariff-free
Corporate Tax	Zero for 20 years under FTZ framework	High – direct impact on project IRR
Equipment Import	Capital equipment imported duty-exempt	High – reduces initial line investment cost

# Regulatory Framework: FTZ vs. Mainland Iran

## Free Trade Zone Legal Perimeter

- Governed by Iran's Free Trade Zone Organization (FTZO) — separate regulatory body
- FTZ regulations override standard Iranian commercial and customs law
- Dispute resolution mechanisms available; international arbitration clauses possible

## Ownership and Repatriation

- 100% foreign-owned company registration permitted in all four zones
- Profit repatriation rules defined at FTZ level — more flexible than mainland
- Foreign investor protection provisions exist under FTZO charter

## Compliance Considerations

- Sanctions exposure must be assessed by investor's home-country legal counsel
- Product certification (IEC standards) must be obtained independently for target markets
- Banking and payment channel availability varies by investor nationality and structure

# Turnkey Manufacturing Concept: What It Covers

## Scope of a Proven Turnkey Line

- Full production line from tabbing/stringing through lamination, framing, and testing
- Equipment supply, installation, commissioning, and process validation
- On-site staff training — no prior manufacturing experience required
- Module design certified to IEC standards before factory start

## Output and Scale Parameters

- Typical entry-scale: 25–50 MW/year for viable export economics
- Scalable to 100–200+ MW/year with additional line units
- Product mix configurable: standard 60/72-cell, large-format, bifacial
- Experienced European turnkey providers have delivered 90+ such projects globally

# Risk Mitigation: Key Considerations for Investors

## Geopolitical and Sanctions Risk

- Must be assessed on a case-by-case basis per investor's national legal framework
- FTZ structure does not remove sanctions exposure — legal due diligence is mandatory
- Some nationalities and company structures may face fewer restrictions than others

## Supply Chain Risk

- Primary raw material (solar cells) likely imported — supply chain continuity critical
- Multi-supplier agreements for cells, glass, and encapsulants recommended
- Logistics buffer stock (60–90 days) advisable given port variability at some zones

## Technology and Production Risk

- Partnering with a proven turnkey manufacturing concept significantly reduces ramp-up risk
- Structured training programs accelerate workforce competency
- Process validation and quality testing protocols must be established from day one

# Strategic Assessment: Iran FTZ Solar Manufacturing

1

## Incentive Layer

20-year tax exemption + 100% foreign ownership + duty-free inputs create a structurally favorable cost base

2


## Logistics Layer

Four zones offer distinct routing options – Gulf, Caspian, and overland – covering multiple export corridors simultaneously

3

## Execution Layer

A proven turnkey manufacturing concept with IEC-certified module designs and on-site training compresses the time-to-production timeline

 These case studies are composite scenarios based on real project figures. All investors must conduct independent legal, financial, and sanctions-compliance due diligence before proceeding.

# Sources and Further Reference

## Primary Source

- PVKnowHow Knowledge Network — [www.pvknowhow.com](http://www.pvknowhow.com)
- Technical input: an experienced European turnkey provider with 90+ global factory projects since 1997
- Composite case study — figures based on real project data

## Disclaimer

- This presentation is informational and educational only
- No investment recommendation is implied
- Regulatory, legal, and sanctions conditions change — verify with qualified advisors
- Data accurate as of preparation date; confirm current FTZ terms with FTZO directly

# About the Content Partner

## **J. v. G. technology GmbH** – The DESERT Company

Founded in 1997 in Bavaria, Germany. Family-owned engineering company specializing in turnkey solar module production lines.

More than 90 factory projects delivered worldwide.

On-site team training included – no prior manufacturing experience required.

### **Key areas:**

Turnkey PV manufacturing lines | DESERT Technology® |  
TÜV-certified module designs | Factory planning to production

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